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THERMACUT THE CUTTING COMPANY

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## **THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPerformance® Plasma** HPR®130/HPR®260 STAINLESS STEEL



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
*1.	T-9961*	220173-UR	Shield Cap 45-130A	1	17.	T-10295	220179	Swirl Ring 80A/130A (130A, Bevel)	1
*2.	T-9964*	220398-UR	Shield Cap 200/260A (130/260A, Bevel)	1	18.	T-10579	220342	Swirl Ring 200A	1
3.	T-9975	220202	Shield 45A	10	19.	T-10596	220405	Swirl Ring 260A (260A, Bevel)	1
4.	T-9979	220338	Shield 80A	10	<u>o</u> 20.	T-9978 🧿	220308-UR	Electrode 45A	5
5.	T-9982	220198	Shield 130A	10	<u>o</u> 21.	T-9981 🧿	220339-UR	Electrode 80A	5
6.	T-10879	220345	Shield 200A	1	<u> </u>	T-9984 🧿	220307-UR	Electrode 130A/200A/260A	5
7.	T-10880	220407	Shield 260A	1	<u>o</u> 23.	T-9882 🧿	220340-UR	Cooling Tube 30-260A	1
8.	T-11145	220304	Inner Retaining Cap 45A/80A/130A	1	23a.	N-10055	1-009S	O-Ring	1
9.	T-11144	220176	Inner Retaining Cap 130A (N <sub>2</sub> )	1	*24.	TN-0069*	104119-UR	Consumables Removal Tool	1
10.	T-11147	220344	Inner Retaining Cap 200A/260A	1	1a.	N-10099	1-031B	O-Ring	1
11.	T-9977	220201	Nozzle 45A	1	25.	T-0994	027055	Silicone Lubricant 25ml	1
12.	T-9980	220337	Nozzle 80A	5	26.	Torch, cable leads. See following pages for details.			
13.	T-9983	220197	Nozzle 130A	5	27.	Coolant Liquid. Details on the page 152, section Accessories.			
14.	T-9987	220343	Nozzle 200A	1					
15.	T-9990	220406	Nozzle 260A	1					
16.	T-10297	220180	Swirl Ring 30-60A	1					

- FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- 0 THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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